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Certificate No:

64389

Date:

11/02/2003

**Part Supplied**

Two off Forged Double Tie-In (50.8 x 48.2) Coupler

Metal Finish: Zinc and Clear Passivate  
Markings Present: 'Presco' on cover.**Test Requirements**

To determine if parts conformed to slip and distortions tests as laid down in BS1139:1991. The coupler bolts are to be tightened to a torque of 60 Nm to galvanised steel tube.

**Test Equipment**

All tests were undertaken using an Avery-Denison Tensile Testing Machine (Calibration Certificate No 14854).

**Results**Slip TestSide A: No slip at a load of 12.4kN  
Side A – Reverse Direction: No slip at a load of 12.4kN  
Side B: No slip at a load of 12.4kN  
Side B – Reverse Direction: No slip at a load of 12.4kNDistortion TestSide A: No distortion at a load of 29.8kN  
Side A – Reverse Direction: No distortion at a load of 29.8kN  
Side B: No distortion at a load of 29.8kN  
Side B – Reverse Direction: No distortion at a load of 29.8kN**Conclusions**

All fittings submitted for testing conform to the requirements of BS1139:1991.